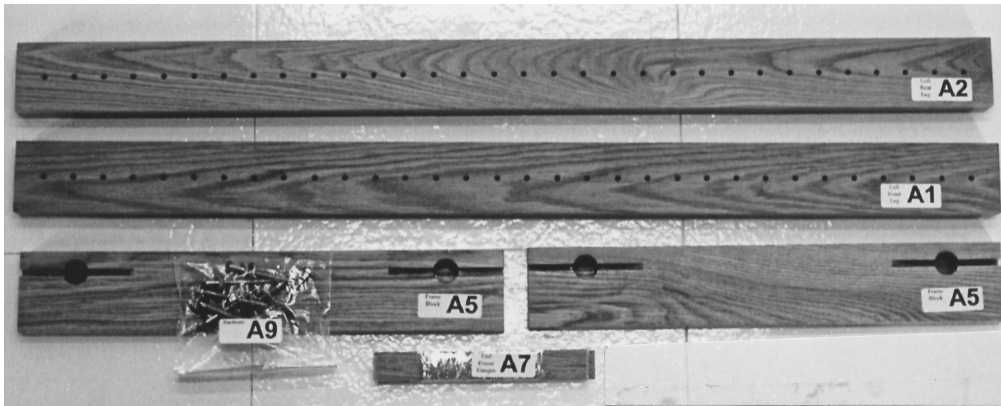
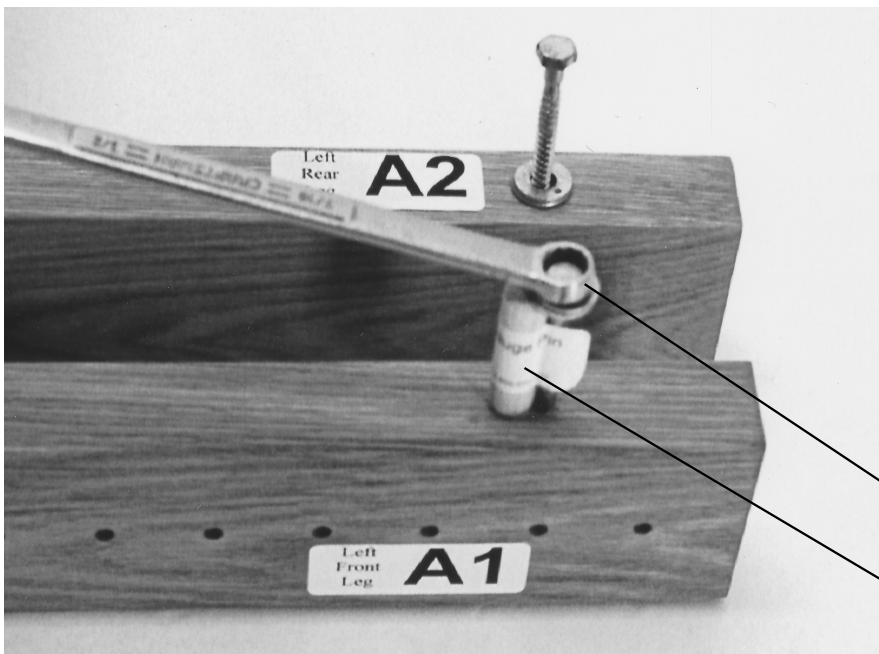


Standard Style End Frame Assembly



The Left Hand End Frame will be assembled first.

Locate the following parts:
1 pc A1 Left Front Leg
1 pc A2 Left Rear Leg
2 pc A5 Frame Block
5 pc A7 End Frame Gauges
1 bag A9 hardware
1 pc Gauge Pin



Note: If you got the Dual Hutch Shelf option, the A2 Left Rear Leg will be 29" taller (70") than the A1 Left Front Leg. If you got the Sit or Stand option, both

Install (4) of the screws with (2) washers under the head of each screw, into side holes of the Legs.

Wax screws prior to insertion.

7/16" box end wrench

Use Gauge Pin to set screw height. (Gauge Pin should fit under washers)



Arrange Legs so that the 32, 3/16" holes in each Leg are facing up. Arrange Blocks so that 1" diameter pocket is facing up. Make sure bottoms of Legs are pointing same way.

A7: End Frame Gauges

Place (4) Gauges under Blocks. A 5th Gauge will be placed under Stationary Slide while tightening screws in step below.

Drop Legs with screws onto Blocks.