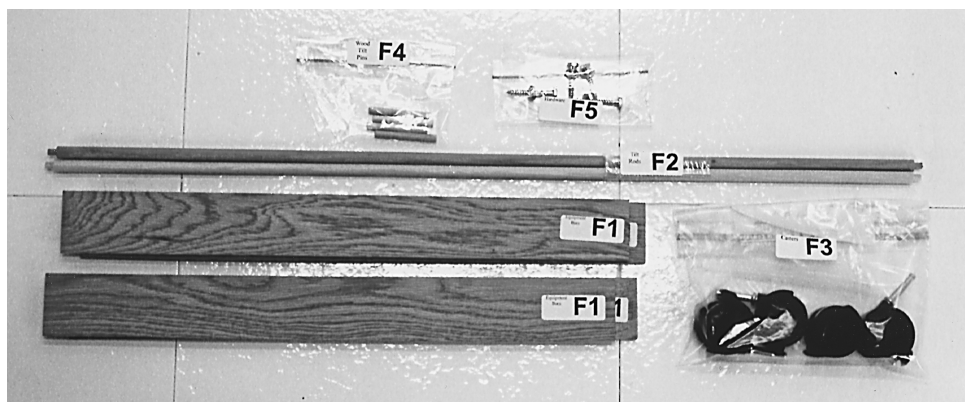
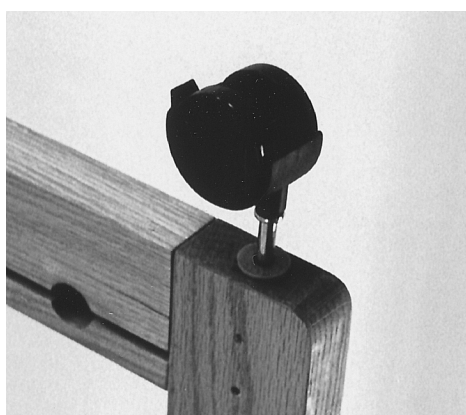
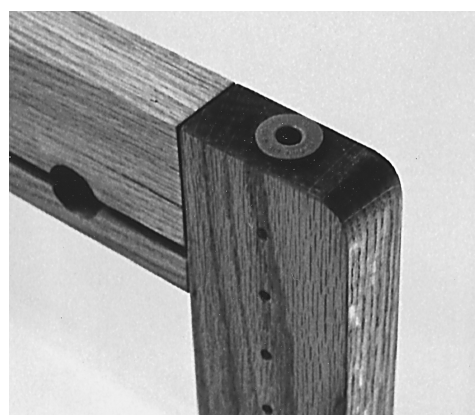


Installation of Remaining Parts



Locate the following parts:
(4) pc F1 Equipment Bars
(2) pc F2 Stop Rods
(4) pc F3 Casters (optional)
(4) ps F4 Tilt Pins
(1) bag F5 Wood Plugs

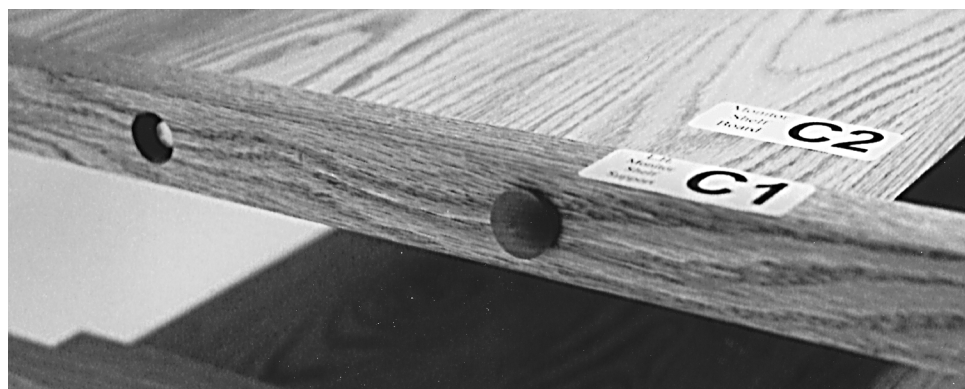


Caster Installation

Turn desk upside down to expose bottoms of legs.

Push F3 Casters into plastic bushing installed in bottom of Legs.

Turn desk right side up.



Push the (4) wood plugs from the F5 bag into counterbored holes in C1 and C3 Monitor Shelf Supports.

Note: There may be additional Wood Plugs in bag F5 for optional equipment you purchased.



Drop (4) F1 Equipment Bars onto Frame Rails. Your printer, scanner, etc. can be placed here after the desk has been assembled and adjusted.

Velcro can be used to attach printers, scanners etc., to Equipment Bars or U Bars. This will keep your equipment from sliding off the Bars. Go to:
<http://www.hardwoodfurniture.com/velcro.htm> for more detailed instructions.