

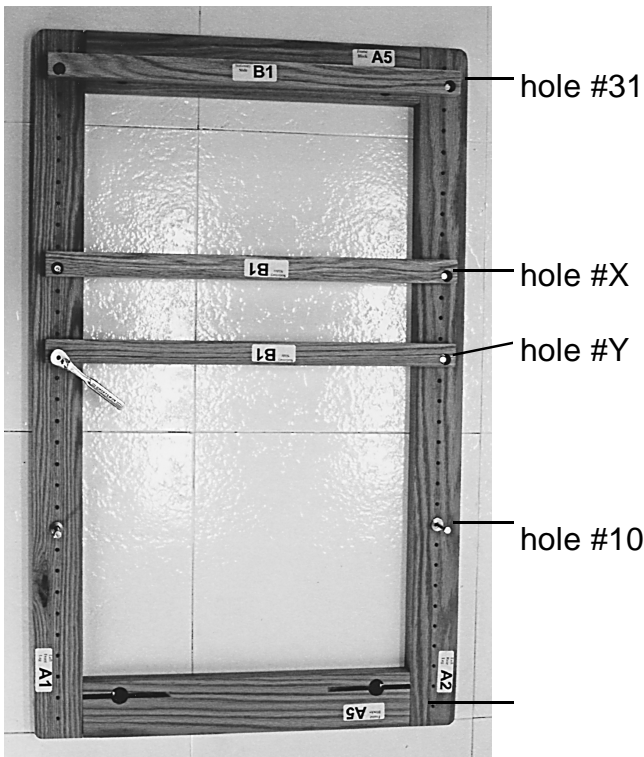
Desk Frame



Locate the following Parts:

- (6) pc B1 Stationary Slide
- (2) pc B2 Frame Rails
- (1) bag B3 hardware
- (1) bag B4 hardware (not pictured)

(2) End Frame Assemblies from Section A of this manual.



Position Stationary Slides over Legs of Left Hand End Frame Assembly as shown. The Stationary Slides have (2) counterbored holes. As these holes are offset, position all Stationary Slides with offset holes down.

Determine the value for "X" by subtracting 4 from the sitting hole number you calculated on page 1B of this manual. Determine the value for "Y" by subtracting 7 from the same sitting hole number.

Attach Stationary Slides to Legs of End Frame Assembly with the 1 1/2" long screws from bag B3. Use (1) washer under the head of each screw. Tighten with 7/16" socket wrench. Wax screws prior to insertion.

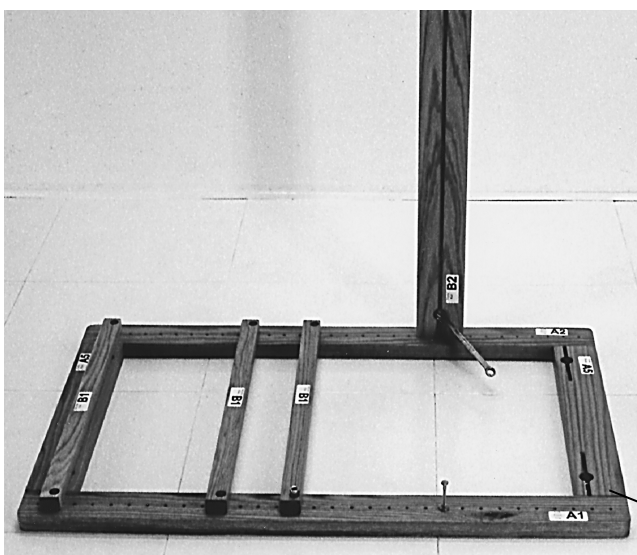
Install (2) of the 3" long screws with 2 washers under the head of each from bag B4, at hole #10. Use Gauge Pin to set height. Use 7/16 box end wrench. Wax screws prior to insertion.

Repeat this step for Right Hand End Frame Assembly.

Note: Positions shown for the Stationary Slides are preliminary. Once you have assembled the desk, you may need to move the Stationary Slides to adjust for the

Attach (1) of the B2 Frame Rails onto the Screw at hole #10 of the A2 Left Rear Leg. Wax screw prior to insertion. Small holes in the side of the Frame Rail should face the bottom (floor)

Tighten screw with 7/16" box end wrench.



bottom