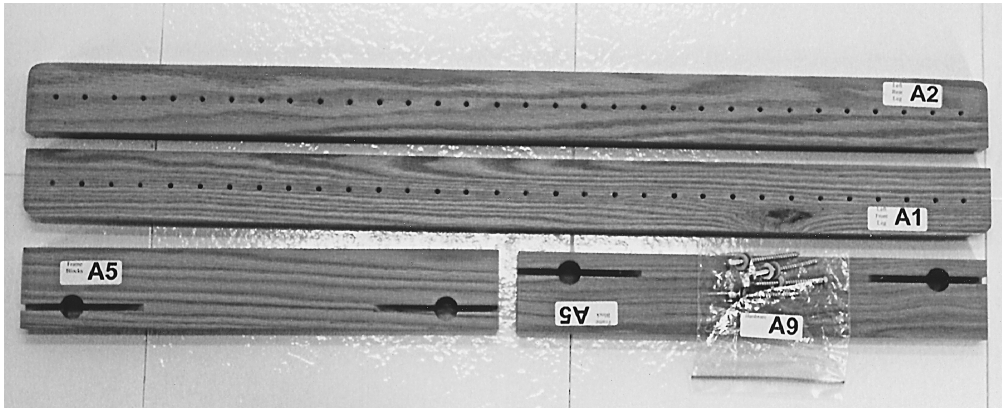


Modern Style End Frame Assembly

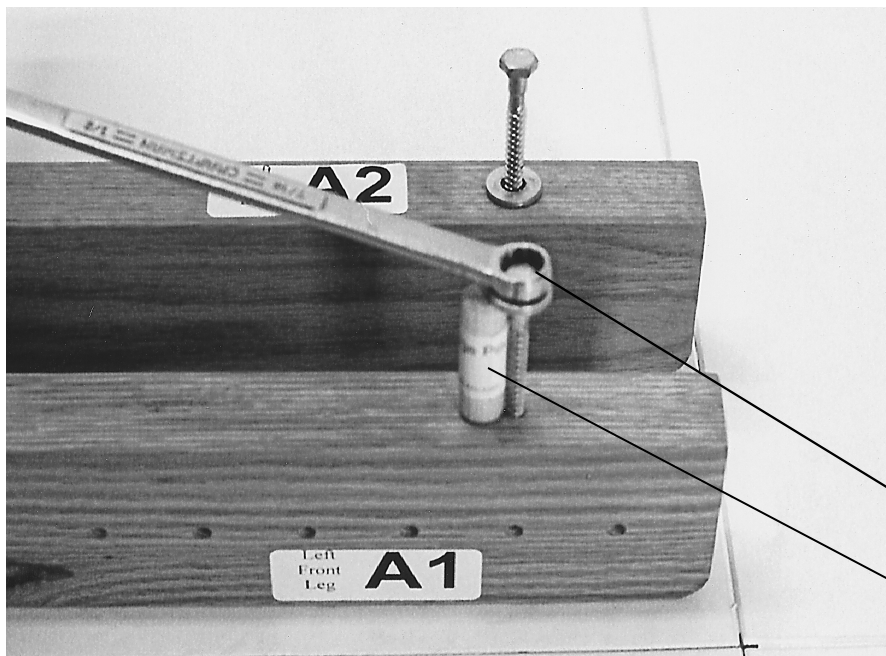


The Left Hand End Frame will be assembled first

Locate the following parts:

- 1 pc A1 Left Front Leg
- 1 pc A2 Left Rear Leg
- 2 pc A5 Frame Block
- 1 bag A9: hardware
- 1 pc Gauge Pin

Note: If you got the Dual Hutch Shelf option, the A2 Left Rear Leg will be 29" taller (70") than the A1 Left Front Leg. If you got the Sit or Stand option both Legs will be 70" tall



Install (4) of the screws with (2) washers under the head of each screw, into side holes of the legs.

Wax screws prior to insertion.

7/16" box end wrench

Use Gauge Pin to set screw height. (Gauge Pin should fit under washers)



Arrange Legs so that the 32, 3/16" holes in each Leg are facing up. Arrange Blocks so that 1" diameter pocket is likewise facing up. Make sure bottoms of Legs are pointing same way. Bottoms of legs will be marked "LF", "LR", etc.

Drop Legs with screws onto Blocks.