

## Dual Hutch Shelf Assembly (continued)



Install H5 Rear Stiffener using (2) 3" long screws with (2) washers under their heads, from the H9 bag.

Wax Screws prior to insertion.

The Rear Stiffener installs exactly like the B2 Frame Rails. Refer to Section B of this manual. The preferred position for the H5 Rear Stiffener is below the lower pair of Hutch Shelf Supports. Photo at the left shows the preferred position for a retrofit.



Slide the (2) H4 Monitor Shelf Boards into the slots in the Hutch Shelf Supports. You may need to loosen one of the screws securing the H5 Stiffener a little to get the boards to slide in

Secure the (2) H4 Monitor Shelf Boards with (4) screws with (1) washer under their heads from the H8 bag.

Wax Screws prior to insertion.



Desk with Hutch Shelf option should look like this when finished.